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Unloading wave in the cylindrical network from nonlinear elastic fibers

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Received: January 30, 2019 Revised: February 27, 2019 Accepted: March 16, 2019	Abstract Aims of research. Investigation of a wave of unloading in a cylindrical net- work of nonlinear elastic fibers. Given the many options for wave propagation in cylindrical networks an attempt is made to solve the problem of continuous waves
Keywords: nonlinear elastic fibers; wave of unloading; cylindrical network; continuous waves	<i>Methods.</i> The movement of the network in the axial direction is considered. To a basis of a cylindrical system are accepted: an individual vector \vec{i} parallel to a cylinder axis, \vec{j} – an individual vector of a tangent to cross-section section of the cylinder, \vec{k} – an individual vector perpendicular to the previous ones, x – is the coordinate in the direction of the axis of the cylinder, y – is the length of an arc of the circumference of the cylinder. The problem reduces to a hyperbolic system of equations under appropriate conditions. Since the wave speed increases when the net is stretched, the stretch wave will obviously be discontinuous. In order to study continuous waves, the problem of wave propagation is solved when unloading a pre-stretched cylinder from a nonlinear basis. The problem is solved by the method of characteristics. Results. The results are illustrated with calculations and can be used at calculations of various flexible pipes, including flexible drilling.

Introduction

The equation of movement of [1] networks in space has a form, constructed on the basis of the theory of Rahmatullin. In articles [2–7] waves in networks in rectangular Cartesian system of coordinates were investigated. Here waves in a cylindrical system of co-ordinates are investigated. Obviously, during stretching a cylindrical network is going to be narrowed. Being placed on a rigid pipe during motion, it will be exposed to operate a force of a friction between it and a pipe. In order to avoid it, the network is replaced on a screw pipe of a special profile. Such pipes are applied, in particular at the process of drilling of chinks. In practice, these phenomena can take place in the flexible pipelines.

Aim is research of waves in cylindrical sets. Considering sets of variants of distribution of waves

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This work is licensed under a Creative Commons Attribution 4.0 International License in cylindrical networks, it is attempted to solve a problem about continuous waves.

1. The general equations of movement of a network

The equation of motion of the network, taking into account the reaction of the supporting body and the geometric relations will have the form, in contrast to [2].

$$\frac{\partial}{\partial s_1} (\sigma_1 \vec{\tau}_1) + \frac{\partial}{\partial s_2} (\sigma_2 \vec{\tau}_2) = (\rho_1 + \rho_2) \frac{\partial^2 \vec{r}}{\partial t^2} + p\vec{n};$$

$$(1 + e_1) \vec{\tau}_1 = \frac{\partial \vec{r}}{\partial s_1}; \quad (1 + e_2) \vec{\tau}_2 = \frac{\partial \vec{r}}{\partial s_2}.$$
 (1)

Here, \vec{r} – radius vector of a particle of a network; p – power of a reaction of the cylinder; e_1 , e_2 – the relative lengthening, corresponding threads;

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 s_1 , s_2 – Lagranzhevy of co-ordinates of particles of threads; σ_1 and σ_2 the conditional pressure defined as the sum of tension of separate threads of one family (crossing a site of a thread of other family), carried to an initial length of a considered element.

Such distribution of weight and efforts is admissible at sufficient dense network, $\rho_1 + \rho_2$ – weights of elements of the network, having corresponding directions on area unit in an initial condition, τ_1 , τ_2 individual vectors tangents to threads, \vec{n} – a normal to a surface of the cylindrical basis.

2. Coordinate system

To a basis of a cylindrical system are accepted (figure 1): an individual vector \vec{i} parallel to a cylinder axis, \vec{j} an individual vector of a tangent to cross-section section of the cylinder, \vec{k} an individual vector perpendicular to the previous ones, x – is the coordinate in the direction of the axis of the cylinder, y – is the length of an arc of the circumference of the cylinder. Then

$$\vec{\tau}_1 = \cos\gamma_1 \vec{i} + \sin\gamma_1 \vec{j}; \ \vec{\tau}_2 = \cos\gamma_2 \vec{i} + \sin\gamma_2 \vec{j}, \qquad (2)$$

where $\gamma_{1,2}$ – corners of threads formed with a cylinder axis.



Figure 1. Coordinate system

Derivatives:

$$\frac{\partial \vec{\tau}_{1}}{\partial s_{1}} = \cos \gamma_{1} \frac{\partial \vec{i}}{\partial s_{1}} + \vec{i} \frac{\partial (\cos \gamma_{1})}{\partial s_{1}} + \\ + \sin \gamma_{1} \frac{\partial \vec{j}}{\partial s_{1}} + \vec{j} \frac{\partial (\sin \gamma_{1})}{\partial s_{1}}; \qquad (3)$$

$$\frac{\partial \vec{\tau}_2}{\partial s_2} = \cos \gamma_2 \frac{\partial \vec{i}}{\partial s_2} + \vec{i} \frac{\partial (\cos \gamma_2)}{\partial s_2} + + \sin \gamma_2 \frac{\partial \vec{j}}{\partial s_2} + \vec{j} \frac{\partial (\sin \gamma_2)}{\partial s_2}.$$

Considering

$$\frac{\partial \vec{i}}{\partial s_1} = \frac{\partial \vec{i}}{\partial s_2} = 0; \quad \frac{\partial \vec{j}}{\partial s_1} = -\frac{\sin\gamma_1}{r}\vec{k};$$
$$\frac{\partial \vec{j}}{\partial s_2} = -\frac{\sin\gamma_2}{r}\vec{k}.$$

From (3) we will get

$$\frac{\partial \vec{\tau}_1}{\partial s_1} = \frac{\partial (\cos \gamma_1)}{\partial s_1} \vec{i} - \frac{(\sin \gamma_1)^2}{r} \vec{k} + \frac{\partial (\sin \gamma_1)}{\partial s_1} \vec{j}.$$
(4)
$$\frac{\partial \vec{\tau}_2}{\partial s_2} = \frac{\partial (\cos \gamma_2)}{\partial s_2} \vec{i} - \frac{(\sin \gamma_2)^2}{r} \vec{k} + \frac{\partial (\sin \gamma_2)}{\partial s_2} \vec{j}.$$

Also considering $\vec{r} = x\vec{i} + r\vec{k}$ we have

$$\frac{\partial \vec{r}}{\partial t} = \frac{\partial x}{\partial t}\vec{i} + r\frac{\partial \vec{k}}{\partial t} = \frac{\partial x}{\partial t}\vec{i} + r\omega\vec{j}; \qquad (5)$$
$$\frac{\partial^2 \vec{r}}{\partial t^2} = \frac{\partial^2 x}{\partial t^2}\vec{i} + r\frac{\partial \omega}{\partial t}\vec{j} + r\omega\frac{\partial \vec{j}}{\partial t}$$

or

$$\frac{\partial^2 \vec{r}}{\partial t^2} = \frac{\partial^2 x}{\partial t^2} \vec{i} + r \varepsilon \vec{j} + r \omega^2 \vec{k},$$

where ω – angular speed; ϵ – angular acceleration.

3. The equations of movement of a cylindrical network

Having substituted (4) and (5) in (1) we will get

$$\frac{\partial}{\partial s_1} (\sigma_1 \cos \gamma_1) \vec{i} - \frac{\sigma_1}{r} (\sin \gamma_1)^2 \vec{k} + \frac{\partial}{\partial s_1} (\sigma_1 \sin \gamma_1) \vec{j} + \frac{\partial}{\partial s_2} (\sigma_2 \cos \gamma_2) \vec{i} - \frac{\sigma_2}{r} (\sin \gamma_2)^2 \vec{k} + \frac{\partial}{\partial s_2} (\sigma_2 \sin \gamma_2) \vec{j} = (\rho_1 + \rho_2) \frac{\partial^2 x}{\partial t^2} \vec{i} + (\rho_1 + \rho_2) r \varepsilon \vec{j} + (\rho_1 + \rho_2) r \omega^2 \vec{k} + p \vec{n};$$

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$$\frac{\partial}{\partial s_1} (\sigma_1 \cos \gamma_1) + \frac{\partial}{\partial s_2} (\sigma_2 \cos \gamma_2) = (\rho_1 + \rho_2) \frac{\partial^2 x}{\partial t^2};$$

$$\frac{\partial}{\partial t^2} (\sigma_1 \sin \gamma_1) + \frac{\partial}{\partial t^2} (\sigma_2 \sin \gamma_2) = (\rho_1 + \rho_2) r\epsilon; \qquad (6)$$

$$\frac{\partial s_1}{\partial s_1} \left(\sin \gamma_1 \right)^2 - \frac{\sigma_2}{r} \left(\sin \gamma_2 \right)^2 = \left(\rho_1 + \rho_2 \right) r \omega^2 + p.$$

Next is the symmetrical arrangement of the right and left fibers. Then the equations (6), considering $\sigma_1 = \sigma_2 = \sigma$, $\gamma_1 = -\gamma_2 = \gamma$, $\omega = 0$, $\varepsilon = 0$ will become:

$$2\frac{\partial}{\partial s}(\sigma\cos\gamma) = (\rho_1 + \rho_2)\frac{\partial^2 x}{\partial t^2};$$

$$2\frac{\sigma}{r}(\sin\gamma)^2 = -p.$$
 (7)

Geometrical correlations

Let's define a derivative of a radius-vector \vec{r} with respect to s. Having designated $\vec{r} = x\vec{i} + r\vec{k}$.

$$\frac{\partial \vec{r}}{\partial s} = \frac{\partial x}{\partial s}\vec{i} + \frac{\partial k}{\partial s}r = \frac{\partial x}{\partial s}\vec{i} + \frac{\partial y}{\partial s}\vec{j}.$$

Where according to (1) and (3)

$$(1+e_1)\cos\gamma_1 \vec{i} + (1+e_1)\sin\gamma_1 \vec{j} = \frac{\partial r}{\partial s_1};$$

$$(1+e_2)\cos\gamma_2 \vec{i} + (1+e_2)\sin\gamma_2 \vec{j} = \frac{\partial r}{\partial s_2};$$

$$(1+e)\cos\gamma = \frac{\partial x}{\partial s};$$
(8)

$$(1+e)\sin\gamma = \frac{\partial y}{\partial s}.$$
 (9)

As the network does not rotate, then y = const.

$$\frac{\partial \left(\left(1+e \right) \sin \gamma \right)}{\partial t} = 0$$

or

 $(1+e_0)\sin\gamma_0 = (1+e)\sin\gamma, \qquad (10)$

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where e_0 also γ_0 are values of parameters in an initial condition.

Using (8) of the first equation (6) it is possible to write:

$$\frac{\partial \sigma}{\partial s} \frac{1}{1+e} \frac{\partial x}{\partial s} + \sigma \frac{\partial}{\partial s} \left(\frac{1}{1+e} \frac{\partial x}{\partial s} \right) = \left(\rho_1 + \rho_2 \right) \frac{\partial^2 x}{\partial t^2};$$

$$\frac{1}{1+e} \frac{\partial \sigma}{\partial s} \frac{\partial x}{\partial s} - \sigma \frac{1}{\left(1+e\right)^2} \frac{\partial e}{\partial s} \frac{\partial x}{\partial s} + \frac{\sigma}{1+e} \frac{\partial^2 x}{\partial s^2} =$$

$$= \left(\rho_1 + \rho_2 \right) \frac{\partial^2 x}{\partial t^2};$$

$$\frac{\sigma'}{1+e} \frac{\partial e}{\partial s} \frac{\partial x}{\partial s} - \sigma \frac{1}{\left(1+e\right)^2} \frac{\partial e}{\partial s} \frac{\partial x}{\partial s} + \frac{\sigma}{1+e} \frac{\partial^2 x}{\partial s^2} =$$

$$= \left(\rho_1 + \rho_2 \right) \frac{\partial^2 x}{\partial t^2};$$

$$\left(\frac{\sigma'}{1+e} - \frac{\sigma}{\left(1+e\right)^2} \right) \frac{1}{1+e} \frac{\partial^2 x}{\partial s^2} \left(\frac{\partial x}{\partial s} \right)^2 + \frac{\sigma}{1+e} \frac{\partial^2 x}{\partial s^2} =$$

$$= \left(\rho_1 + \rho_2 \right) \frac{\partial^2 x}{\partial t^2}.$$
(11)

From (11) we will get the following equation:

$$\begin{bmatrix} \left(\frac{\sigma'}{\left(1+e\right)^{2}}-\frac{\sigma}{\left(1+e\right)^{3}}\right)\left(\frac{\partial x}{\partial s}\right)^{2}+\frac{\sigma}{1+e}\end{bmatrix}\frac{\partial^{2}x}{\partial s^{2}}=\\=\left(\rho_{1}+\rho_{2}\right)\frac{\partial^{2}x}{\partial t^{2}}.$$
(12)

Last equation represents quasilinear equation in partial derivatives.

$$a = \sqrt{\left(\frac{\sigma'}{\left(1+e\right)^2} - \frac{\sigma}{\left(1+e\right)^3}\right)\left(\frac{\partial x}{\partial s}\right)^2 + \frac{\sigma}{1+e}}.$$

Here $e = \sqrt{\left(\frac{\partial x}{\partial s}\right)^2 + (1+e_0)\sin\gamma_0} - 1;$ $\varepsilon = \frac{\partial x}{\partial s};$
 $\sigma\left(\frac{\partial x}{\partial s}\right)$ it is set.
If we take σ, σ' in the following way
 $\sigma = \alpha\left(\frac{\partial x}{\partial s}\right)^2; \ \sigma' = 2\alpha\left(\frac{\partial x}{\partial s}\right),$ we get the above given plot.

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Figure 2. The graph for dependence between quantities ε and $a(\varepsilon)$

Let's consider another case.

Flat nonlinear elastic, in other words, $\sigma = \alpha_1 \cdot \frac{\partial x}{\partial s} + \alpha_2 \left(\frac{\partial x}{\partial s}\right)^2$, system (8), (9) and (10) can be reduced to one quasilinear equation of the second order.

From (6) follows

$$2 \cdot \frac{\partial}{\partial S} (\sigma \cos \gamma) = (\rho_1 + \rho_2) \cdot \frac{\partial^2 x}{\partial t^2}; \qquad (13)$$

$$2 \cdot \frac{\partial}{\partial S} \left(\alpha_1 \cdot \frac{\partial x}{\partial s} + \alpha_2 \left(\frac{\partial x}{\partial s} \right)^2 \right) \cos \gamma = (\rho_1 + \rho_2) \cdot \frac{\partial^2 x}{\partial t^2}; \qquad (2 \cdot \frac{\partial}{\partial S} \left(\alpha_1 \cdot \cos \gamma \frac{\partial x}{\partial s} \right) + 2 \cdot \frac{\partial}{\partial S} \left(\alpha_2 \cdot \cos \gamma \left(\frac{\partial x}{\partial s} \right)^2 \right) = = (\rho_1 + \rho_2) \cdot \frac{\partial^2 x}{\partial t^2}; \qquad (2 \cdot \alpha_1 \frac{\partial x}{\partial S} \frac{\partial \cos \gamma}{\partial s} + 2 \cdot \alpha_1 \cos \gamma \frac{\partial^2 x}{\partial s^2} + 2 \cdot \alpha_2 \left(\frac{\partial x}{\partial s} \right)^2 \frac{\partial \cos \gamma}{\partial S} + 4 \cdot \alpha_2 \cos \gamma \frac{\partial x}{\partial s} \frac{\partial^2 x}{\partial s^2} = = (\rho_1 + \rho_2) \cdot \frac{\partial^2 x}{\partial t^2}. \qquad (14)$$

From (8)

$$\cos\gamma = \frac{1}{1+e}\frac{\partial x}{\partial s};$$
(15)

$$\frac{\partial \cos\gamma}{\partial S} = -\frac{1}{\left(1+e\right)^2} \frac{\partial e}{\partial s} \frac{\partial x}{\partial s} + \frac{1}{\left(1+e\right)} \frac{\partial^2 x}{\partial s^2}.$$
 (16)

From (8) and (10)

$$(1+e)^{2}\cos^{2}\gamma = \frac{\partial^{2}x}{\partial s^{2}};$$

$$(1+e_{0})^{2}\sin^{2}\gamma_{0} = (1+e)^{2}\sin^{2}\gamma;$$

$$\frac{\partial^{2}x}{\partial S^{2}} + (1+e_{0})^{2}\sin^{2}\gamma_{0} = (1+e)^{2}.$$
(17)

From (17)

$$2(1+e)\frac{\partial e}{\partial s} = 2\frac{\partial x}{\partial s}\frac{\partial^2 x}{\partial s^2}$$

or

$$\frac{\partial e}{\partial s} = \frac{1}{(1+e)} \frac{\partial x}{\partial s} \frac{\partial^2 x}{\partial s^2}.$$
(18)

Using (15), (16) and (18) in (14) we will get

$$\begin{aligned} \alpha_{i} \left(\frac{\partial x}{\partial s} \left(-\frac{1}{\left(1+e\right)^{3}} \left(\frac{\partial x}{\partial s} \right)^{2} \frac{\partial^{2} x}{\partial s^{2}} + \frac{1}{1+e} \frac{\partial^{2} x}{\partial s^{2}} \right) + \frac{1}{1+e} \frac{\partial x}{\partial s} \frac{\partial^{2} x}{\partial s^{2}} \right) + \\ + \alpha_{2} \left(\left(\frac{\partial x}{\partial s} \right)^{2} \left(-\frac{1}{\left(1+e\right)^{3}} \left(\frac{\partial x}{\partial s} \right)^{2} \frac{\partial^{2} x}{\partial s^{2}} + \frac{1}{1+e} \frac{\partial^{2} x}{\partial s^{2}} \right) + \frac{2}{1+e} \frac{\partial x}{\partial s} \frac{\partial^{2} x}{\partial s} \frac{\partial^{2} x}{\partial s^{2}} \right) = \\ = \frac{\left(\rho_{1} + \rho_{2} \right)}{2} \cdot \frac{\partial^{2} x}{\partial t^{2}}; \\ \alpha_{1} \left(-\frac{1}{\left(1+e\right)^{3}} \left(\frac{\partial x}{\partial s} \right)^{3} \frac{\partial^{2} x}{\partial s^{2}} + \frac{2}{1+e} \frac{\partial x}{\partial s} \frac{\partial^{2} x}{\partial s^{2}} \right) + \\ + \alpha_{2} \left(-\frac{1}{\left(1+e\right)^{3}} \left(\frac{\partial x}{\partial s} \right)^{4} \frac{\partial^{2} x}{\partial s^{2}} + \frac{3}{1+e} \left(\frac{\partial x}{\partial s} \right)^{2} \frac{\partial^{2} x}{\partial s^{2}} \right) = \\ = \frac{\left(\rho_{1} + \rho_{2} \right)}{2} \cdot \frac{\partial^{2} x}{\partial t^{2}}. \\ \text{Here, } \alpha_{0}^{2} = \frac{2}{\rho_{1} + \rho_{2}}. \end{aligned}$$

Last equation can be represented in the above given form:

$$\begin{bmatrix} -\frac{1}{(1+e)^{3}} \left(\alpha_{1} + \alpha_{2} \frac{\partial x}{\partial s} \right) \left(\frac{\partial x}{\partial s} \right)^{3} + \left(\frac{1}{(1+e)} \left(2\alpha_{1} + 3\alpha_{2} \frac{\partial x}{\partial s} \right) \frac{\partial x}{\partial s} \right) \end{bmatrix} \frac{\partial^{2} x}{\partial s^{2}} = \\ = \frac{\left(\rho_{1} + \rho_{2} \right)}{2} \cdot \frac{\partial^{2} x}{\partial t^{2}}.$$

$$a \left(\frac{\partial x}{\partial s} \right) \frac{\partial^{2} x}{\partial s^{2}} = a_{0} \cdot \frac{\partial^{2} x}{\partial t^{2}}.$$
(19)

The last equation is a quasilinear partial differential equation.

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The coefficient at
$$\frac{\partial^2 x}{\partial s^2}$$
 in (19) increases with

the growth of $\frac{\partial x}{\partial s}$, therefore speed of waves with deformation growth increases, conducts to the formation of shock waves [8].

Continuous waves will occur when unloading a pre-stretched cylinder. Here, too, the method of characteristics is used (figure 3).



Figure 3. The method of characteristics

From a point 0 wave extends with the maximum speed $a(e_0)$ as waves with smaller deformation extend with smaller speed and will not influence a condition at the front.

Let the cylinder to locate in the stretched condition e_0 .

On border the cylinder unloads, in other words, its end moves with a speed of \mathcal{G} .

Characteristics of the equation (19) have a form:

$$ds = adt. (20)$$

$$ds = -adt. \tag{21}$$

Conditions on characteristics

$$dx_t = adx_s \left(\frac{\partial x}{\partial s} = x_s, \frac{\partial x}{\partial t} = x_t\right)$$
 (22)

and

$$dx_{t} = -adx_{s}; (23)$$

$$a = a_{0} \sqrt{\left[-\frac{1}{\left(1+e\right)^{3}}\left(\alpha_{1}+\alpha_{2}\frac{\partial x}{\partial s}\right)\left(\frac{\partial x}{\partial s}\right)^{3}+\left(\frac{1}{\left(1+e\right)}\left(2\alpha_{1}+3\alpha_{2}\frac{\partial x}{\partial s}\right)\frac{\partial x}{\partial s}\right)\right]}.$$

The front of an unloading wave moves with a speed $a(e_0)$. In the field of *SOA* (figure 2) a rest condition. From a condition on negative characteristic BC follows $x_t = -\int_{x_s}^{x_s} a dx_s$; differentiating in a direction of the positive characteristic we have $dx_t = -a dx_s$.

Comparing with (22) we get $x_t = \text{const}$, $x_s = \text{const}$. In other words, on positive characteristics x_t , x_s are constant.

From (20) we have, considering a constancy x_s on the characteristic

$$x = a(t - t_0). \tag{24}$$

At x = 0 we choose t_0 and define ε . From (24)

$$t_0 = t - \frac{x}{a}$$

and accordingly

$$\mathcal{G} = \mathcal{G}_0(t_0)$$
$$\mathcal{G} = \mathcal{G}_0\left(t - \frac{x}{a}\right). \tag{25}$$

Let's consider an example: $\gamma_0 = \frac{\pi}{4}$ and

$$\gamma_0 = \frac{\pi}{6}, \quad e_0 = 0,1; \quad a_0 = 5000 \text{ M/c.}$$

The plot of $(a(x_s) = a(\varepsilon)(x_s = \varepsilon), f(\varepsilon)$ is shown on figure 3 and the plot of $p(\varepsilon), m(\varepsilon)$ is manifested on figure 4.

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Figure. 4 The graph for dependence between quantities ε, k and $f(\varepsilon), a(k)$:

$\left(\gamma_{0}=\frac{\pi}{4};\right.$	$e_{_{0}}=0,1;$	$a_{_{0}} = 5000 \text{ M/c}$
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Figure. 5. The graph for dependence between quantities ε, k and $f(\varepsilon), a(k)$:

$$\left(\gamma_{_{0}}=\frac{\pi}{6}; e_{_{0}}=0,1; a_{_{0}}=5000 \text{ m/c}\right)$$

Let the cylinder on border s = 0 unload with a speed v(t).

From (25)

$$\mathcal{G}(t) = -\int_{\varepsilon_0}^{\varepsilon} a(x_s) dx_s.$$
⁽²⁶⁾

Where \mathcal{G} is a function of the top limit of an integral.

The equation (26) is the equation for defining an axial deformation of a network $x_s = \varepsilon$ (unlike deformation of fibers *e*).

Approximately having presented integral (19) in the form of the sum, we have:

$$\mathcal{G} = -\int_{\varepsilon_0}^{\varepsilon} a(\eta) d\eta; \qquad (27)$$

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$$\begin{aligned} \mathcal{G} &= \int_{\varepsilon}^{\varepsilon_0} a(\eta) d\eta; \\ \mathcal{G}_0 &= a(\varepsilon_0) \Delta \varepsilon; \\ \mathcal{G}_1 &= \left(a(\varepsilon_0) + a(\varepsilon_1) \right) \cdot \Delta \varepsilon; \\ \mathcal{G}_2 &= \left(a(\varepsilon_0) + a(\varepsilon_1) + a(\varepsilon_2) \right) \cdot \Delta \varepsilon; \\ \dots \\ \mathcal{G}_n &= \left(a(\varepsilon_0) + a(\varepsilon_1) + \dots + a(\varepsilon_n) \right) \cdot \Delta \varepsilon \end{aligned}$$

or $\mathcal{G} = f(\varepsilon)$

inverse relationship $\varepsilon \rightarrow \mathcal{G}$ on border. As positive characteristics are rectilinear, it is possible to define ε in all area of movement. Functional dependence of speed of movement – speed of a wave and deformation for the given example is presented in the tables 1 and 2.

$$\mathcal{G}_n = f(\varepsilon_0 - \varepsilon). \tag{28}$$

Table 1

								-			
63	E 1	E 2	E 3	E 4	85	E 6	E 7	83	89	E 10	E 11
0.778	0.770	0.762	0.754	0.746	0.738	0.730	0.722	0.714	0.706	0.698	0.690
<i>e</i> (£0)	e(E1)	e(E2)	e(E3)	e(E4)	e(E5)	e(E6)	e(E7)	e(E8)	e(E9)	e(E10)	e(E11)
0.1	0.094	0.089	0.083	0.078	0.072	0.067	0.061	0.056	0.050	0.045	0.040
90	91	92	93	94	95	96	9 7	98	99	910	911
747·10 ³	1.493·10 ³	$2.237 \cdot 10^3$	2.980·10 ³	3.721·10 ³	4.461·10 ³	5.199·10 ³	5.936·10 ³	6.672·10 ³	7.406·10 ³	8.139·10 ³	8.87·10 ³
<i>a</i> (ε ₀)	<i>a</i> (ɛ1)	a(E2)	a(E3)	a(E4)	a(E5)	a(E6)	<i>a</i> (87)	<i>a</i> (ɛs)	<i>a</i> (£9)	<i>a</i> (£10)	a(E11)
7.753·10 ⁴	7.732·10 ⁴	7.711·10 ⁴	$7.689 \cdot 10^4$	$7.667 \cdot 10^4$	$7.644 \cdot 10^4$	7.621·10 ⁴	7.598·10 ⁴	$7.575 \cdot 10^4$	7.551·10 ⁴	7.526·10 ⁴	$7.502 \cdot 10^4$

Calculated values of the utilized parameters (for $\gamma_0 = \frac{\pi}{4}$)

Table 2

				л
Calculated values o	f the utilized	parameters (for	γ _o	$=\frac{1}{6}$

63	E 1	E 2	E 3	E 4	85	E 6	E 7	83	E 9	E 10	E 11
0.953	0.950	0.947	0.944	0.941	0.938	0.935	0.932	0.929	0.926	0.923	0.920
<i>e</i> (£ ₀)	<i>e</i> (ɛ ₁)	<i>e</i> (£ ₂)	e(E3)	e(E4)	e(E5)	<i>e</i> (£6)	e(E7)	e(E8)	e(E9)	<i>e</i> (£10)	e(E11)
0.230	0.228	0.225	0.223	0.221	0.219	0.216	0.214	0.212	0.209	0.207	0.205
90	91	92	93	94	95	96	9 7	98	99	9 ₁₀	9 ₁₁
866.7	$1.732 \cdot 10^{3}$	$2.597 \cdot 10^3$	$3.461 \cdot 10^3$	$4.324 \cdot 10^3$	5.186·10 ³	6.048·10 ³	6.908·10 ³	$7.767 \cdot 10^3$	8.626·10 ³	9.483·10 ³	$1.034 \cdot 10^{3}$
<i>a</i> (£0)	<i>a</i> (ɛ1)	<i>a</i> (ε ₂)	a(E3)	<i>a</i> (£4)	a(E5)	a(E6)	<i>a</i> (£7)	a(E8)	a(E9)	<i>a</i> (£10)	a(E11)
$8.667 \cdot 10^4$	$8.658 \cdot 10^4$	$8.648 \cdot 10^4$	8.639 · 10 ⁴	8.630·10 ⁴	8.621·10 ⁴	$8.612 \cdot 10^4$	$8.603 \cdot 10^4$	8.593·10 ⁴	$8.584 \cdot 10^4$	$8.575 \cdot 10^4$	$8.566 \cdot 10^4$

Conclusions

Setting on border speed of movement of the end of a network as a time function it is possible to define deformation as time function on the end of a network and to the above-stated form everywhere in area *SOt*.

For an example takes $\vartheta = bt$ then $t = f(\varepsilon)/b$.

Depending on distribution of speed on the border, deformation of a constant on characteristics is defined (figures 4 and 5).

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НАУЧНАЯ СТАТЬЯ

Волна разгрузки в цилиндрической сети из нелинейно упругих волокон

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Ключевые слова: нелинейно упругие волокна; волна разгрузки; цилиндрическая сеть; непрерывные волны

Аннотация

Цели. Исследование волны разгрузки в цилиндрической сети из нелинейно упругих волокон. Предпринимается попытка решения задачи о непрерывных волнах с учетом множества вариантов распространения волн в цилиндрических сетях.

Методы. На основе уравнений движения сети в общем случае строятся уравнения движения цилиндрической сети. Рассматривается движение сети в осевом направлении. За базис цилиндрической системы принимаются: единичный вектор \vec{i} , параллельный оси цилиндра, \vec{j} – единичный

вектор касательной к поперечному сечению цилиндра, \vec{k} — единичный вектор, перпендикулярный к предыдущим, x — координата в направлении оси цилиндра, y — длина дуги окружности цилиндра. Задача сводится к гиперболической системе уравнений при соответствующих условиях.

Поскольку при растяжении сети скорость волны увеличивается, то, очевидно, волна растяжения будет разрывной. С целью исследования непрерывных волн решается задача о распространении волн при разгрузке предварительно растянутого цилиндра из нелинейной основы. Задача решается методом характеристик.

Результаты. Результаты иллюстрируются расчетами и могут быть использованы при вычислении данных для различных гибких труб, в том числе бурильных.

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